

Work Order ID 164455

164455

Page 1

Wednesday, July 19, 2017 2:36:18 AM

Item ID: D4462-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Baffle
Start Date: 7/19/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/24/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference: **DAS 21 9-89**

Approvals: Process Plan: _____ Date: JUL 20 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4462	E								
100		0.01							DAS 40 9-89
100									
Waterjet	Memo	0.40							
FLOW CNC Waterjet	Cut as per dwg								
	Prog rev: <u>E</u>								
	Dwg rev: <u>E</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 40 9-89
110									
QC	Memo	0.02							
Quality Control									
120	QC8- Inspect parts - second check	0.00							DAS 38 9-89
120									
QC	Memo	0.04							
Quality Control									

AUG 24 2017

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Revision ID: Stop ***NS2***
Item Name: Baffle
Start Date: 7/19/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 7/24/2017 Req'd Qty: 2.00 ***2*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.02				<u>2</u>	<u>Ø</u>	SEP 12 2017	DAS 19 9-88
170 *170* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo LOCATION: WA003	0.00 0.02				<u>2</u>	<u>Ø</u>	SEP 12 2017	DAS 19 9-88
180 *180* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.20						17/9/18 J	DAS 21 9-88 SEP 12 2017 SEP 12 2017

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Misidentified ☐	Past Due ☐																																																																

Picklist Print

Wednesday, July 19, 2017 2:36:21 AM

Page 1

Work Order ID: 164455

164455

Parent Item: D4462-3

D4462-3

Parent Item Name: Baffle

Start Date: 7/19/2017

Required Date: 7/24/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B
13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13
AS PER DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063		Purchased	No			100	sf	178.8960	2.6	5.473684			
M6061T6S 063									**			17/08/20	DAS 40 9-89
6061-T6 .063 Sheet													

Location

Loc Qty

Loc Code

MAT021

178.896

M134604

36.01

M134830

2.456

M136251

22.4

M136790

9.9

M137041

2.52

M137175

27.3

M137513

63.01

M137599

15.3

M138173

6

DQA: _____ Date: _____

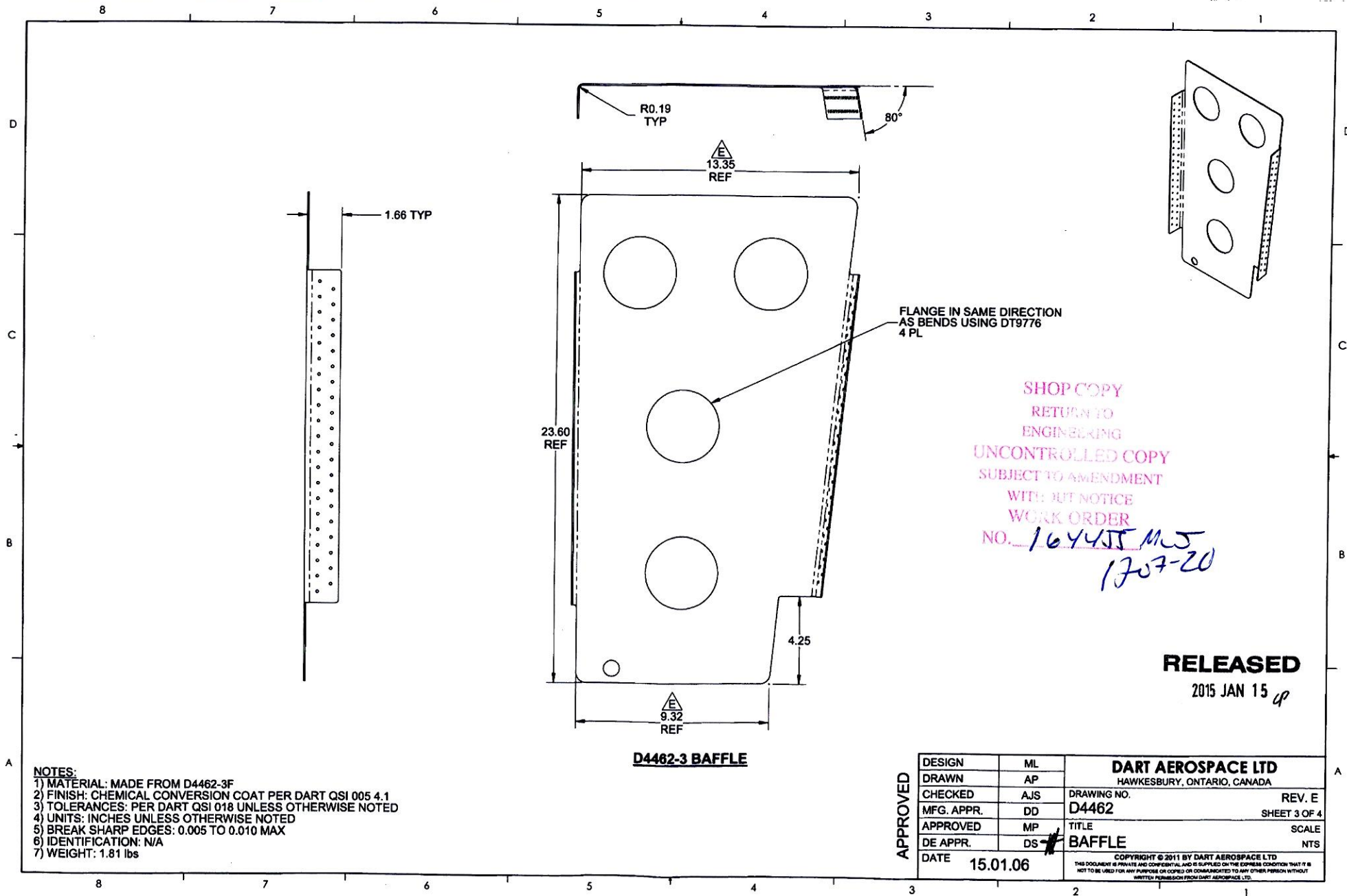


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- NOTES:
- 1) MATERIAL: MADE FROM D4462-3F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.81 lbs

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITH OUT NOTICE
WORK ORDER
NO. 164455 MJS
1707-20

RELEASED
2015 JAN 15 up

APPROVED	DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AP		
	CHECKED	AJS	DRAWING NO.	REV. E
	MFG. APPR.	DD	D4462	SHEET 3 OF 4
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	BAFFLE	NTS
DATE		15.01.06	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

